



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

647.1308
Job Sheet 169534



Part No: 647.1308

Job Qty: 1 ea

Part Name: EC145 T2 Cable Cutter Removable Provisions



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/13/17

Job Tracking No:

Due Date: 1/22/18

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Metro Aviation Inc (CMETRO1)

PO Box 7008 Shreveport, LA, 71137 USA ph:(318) 222-5529 fx:(318) 698-5205.

Note: URF17-782 647.1300 rev.D IPP REV:A NEW ISSUE 15.07.09 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	1/22/18	1/22/18	0.00	0.00	Start Up Stores/Pkg-1		FEB 12 2018
100	Packaging	1 pcs	1/22/18	1/22/18	0.00	0.00	Packaging1-1		FEB 12 2018
110	QC	1 pcs	1/22/18	1/22/18	0.00	0.00	QC4		
115	DC	1 pcs	1/22/18	1/22/18	0.00	0.00	DC		
120	Packaging	1 pcs	1/22/18	1/22/18	0.00	0.00	Packaging3-1		
130	QC21-FG	1 Ea	1/22/18	1/22/18	0.00	0.00	QC21		FEB 13 2018

Part Op 115 - Photocopy bluefile & type labels per PPP 647.1308

Descriptions: 120 - Identify and pack for shipping as per PPP 647.1308 Location: F9102 EXPIRY DATE OF: RTV Locite 598:

MAGNOBOND 6398 PART 1: _____ MAGNOBOND 6398 PART 2: _____
SEALANT PR-1425: _____ ***INDICATE ON BOX EXPIRY DATE OF RTV, MAGNOBOND PART1,
MAGNOBOND PART2 AND SEALANT PR-1425 ***

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	600.0990	1	38	0	0
	600.0991	1	40	0	0
	600.1012	1	15	0	0
	601.2045	1	34	0	0
	601.2375	3	118	0	0
	601.2999	3	19	0	0
	647.0112	8	177	0	0
	647.1402	1	2	0	0
	647.1403	1	3	0	0
	647.1601	1	6	0	0
	647.1610	1	3	0	0
	647.1703	2	5	0	0
	647.2010	2	46	0	0
	647.2011	2	8	0	0
	647.2113	1	6	0	0
	91292A080	4	10	0	0
	93475A270	8	19	0	0
	93625A300	4	10	0	0
	AN3-11A	12	381	0	0
	AN3-15A	5	55	0	0
	AN3C10A	2	36	0	0

QA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																								
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Job No: 169534 Start up Operation 02/12/18 Change No: _____ Operation: _____ Revision: _____ Original Serial #: S041554 PART NO: 647.1308 EC145 T2 Cable Cutter Removable Provisions S041554 DART AEROSPACE Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com				ad hand / Supervisor approval Verification _____ QC / QA Coordinator Approval _____																																								
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LN9023A8-1.4544.9
LN9025-0820K
LN9037-08018
MS21042408
MS21042-3
MS21042L4
MS27039-1-14
NAS1149F0332P
NAS1149F0432P
NAS1149FN832P
NAS6604-66

8	F11135885-0	12	0	0
8	F11136620	34	5039032	0
23	8 5034055	22	0	0
4	5016879	0	0	0
19	5027548	39	0	0
4	501637	4,348	0	0
4	F1293264	558	0	0
42	5020603	7,022	0	0
8	5024445	489	0	0
8	5020604	8,567	0	0
4	F11130388.0	38	0	0

Part Specifications

Specifications could not be found.

Plex 12/13/17 12:37 PM dart.poulin.mario

WORK ORDER NON-CONFORMANCE / UPDATE



QA: _____ Date: _____

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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Master Unit 000779

Containers on Master Unit 000779				
Serial No	Part No	Customer Part No	Status	Quantity
S041542	600.0990	600.0990	Allocated	1
S041541	600.0991	600.0991	Allocated	1
S041540	600.1012		Allocated	1
S041539	601.2045	601.2045	Allocated	1
S041538	601.2375		Allocated	3
S041537	601.2999		Allocated	3
F162373	647.1402		Allocated	1
S035535	647.1403		Allocated	1
S041529	647.1601		Allocated	1
S041530	647.1610		Allocated	1
S041533	647.1703		Allocated	2
S041528	647.2010		Allocated	2
S041527	647.2011		Allocated	2
S041525	647.2113		Allocated	1
FM127948-70	91292A080		Allocated	2
S041522	91292A080		Allocated	2
FM127948-71	93475A270		Allocated	3
S041521	93475A270		Allocated	5
FM127948	93625A300		Allocated	2
S041520	93625A300		Allocated	2
S041519	AN3-11A		Allocated	12
S041518	AN3-15A		Allocated	5
S041517	AN3C10A		Allocated	2
S041516	LN9023A8-1.4544.9		Allocated	8
S041515	LN9025-0820K		Allocated	8
S041514	LN9037-08018		Allocated	8
S041513	MS21042-3	MS21042-3	Allocated	19
S041512	MS21042L08		Allocated	4
S041511	MS21042L4	MS21042L4	Allocated	4
S041510	MS27039-1-14		Allocated	4
S041509	NAS1149F0332P		Allocated	42
S041508	NAS1149F0432P	NAS1149F0432P	Allocated	8
S041507	NAS1149FN832P		Allocated	8
S041506	NAS6604-66		Allocated	4

647 0112 S041554

exp. 06/2018

exp. 03/2018